

A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

Customer References A07 763149	Alleima References A08 <table style="width: 100%;"> <tr> <td>Order No.</td> <td>Subs No.</td> <td>Dispatch note</td> </tr> <tr> <td>591268</td> <td>172997</td> <td>196310</td> </tr> <tr> <td>Suppl. No</td> <td>C.Code</td> <td></td> </tr> <tr> <td>172997</td> <td>29</td> <td></td> </tr> </table>	Order No.	Subs No.	Dispatch note	591268	172997	196310	Suppl. No	C.Code		172997	29																																													
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Material description B01/B04 SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING Metallurgical process C70 Electric furnace	Steel/material Designations B02 <table style="width: 100%;"> <tr> <td>Alleima</td> <td>AISI</td> </tr> <tr> <td>3R60</td> <td>TP316/TP316L</td> </tr> <tr> <td>EN no</td> <td></td> </tr> <tr> <td>1.4435</td> <td></td> </tr> </table>	Alleima	AISI	3R60	TP316/TP316L	EN no		1.4435																																																	
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Technical requirements B03 ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80																																																									
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Quality assurance - Sofia Åkesson / Q-Manager MTC Service / Certificates		A05/Z02																																																							



TEST RESULTS
Chemical composition (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
044337	0.020	0.36	1.64	0.030	0.009	17.15	13.03	2.60
044429	0.018	0.41	1.76	0.028	0.009	17.45	13.07	2.63
	Co	Ti	Al	N				
044337	0.12	<0.003	<0.003	0.044				
044429	0.14	<0.003	0.003	0.036				

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
044337	0.020	0.37	1.63	0.030	0.007	17.16	13.02	2.6
044429	0.020	0.41	1.75	0.029	0.006	17.42	13.08	2.63
	N							
044337	0.040							
044429	0.036							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa		%	%
	Rp0.2	Rp1.0	Rm	A	2"
96203	284	318	577	61	53
96207	297	328	576	60	55
96419	280	309	566	70	60

Hardness test

Lot	Min	Max
	HRB	HRB
96203	75	75
96207	76	76
96419	76	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

3R60 ASTM/ASME A/SA213 A269 COLD EN 10216-5 TC1 AW TP 316/TP 316L EN 1.4435 CF A SML NDE 9.53 X 1.24 MM 3/8'' X 18 BWG/SWG HT 566000 SZ LOT 2072948-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*

3R60 ASTM/ASME A/SA213 A269 COLD EN 10216-5 TC1 AW TP 316/TP 316L EN 1.4435 CF A SML NDE 9.53 X 1.24 MM 3/8'' X 18 BWG/SWG HT 566000 SZ LOT 2072952-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*

3R60 ASTM/ASME A/SA213 A269 COLD EN 10216-5 TC1 AW TP 316/TP 316L EN 1.4435 CF A SML NDE 9.53 X 1.24 MM 3/8'' X 18 BWG/SWG HT 566101 SZ LOT 2078831-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*

The raw material is free from radioactive contamination.



Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Alleima.

Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO C-4935/10
C-4935/10
C-7163/30

